Appl. No.: 10/803,318

Atty. Docket No.: 2003B101A Amdt. dated August 29, 2007

Reply to Office Action of May 16, 2007

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## **Amendments to the claims:**

This listing of claims will replace all prior versions, and listings, of claims in this application.

## **Listing of Claims:**

Claims 1-22 (Cancelled).

- 23. (Previously Presented) A film structure comprising an A/B/A structure, wherein core layer B comprises 60-90 wt.% LDPE, and 40-10 wt.% HDPE, and skin layers A are each independently selected from a composition comprising 80-100 wt.% mPE, 20-0 wt.% HDPE, and 20-0 wt.% LDPE.
- 24. (Previously Presented) A film comprising an A/B/A structure, wherein the A layers are skin layers, which may be the same or different, each comprising an mPE having a density of between about 0.910 to 0.940 g/cm<sup>3</sup>, and the B is a core layer comprising a blend comprising 60-90 wt.% LDPE and 40-10 wt.% HDPE.
- 25. (Previously Presented) The film according to claim 24, wherein at least one of said A layers further comprises HDPE, LDPE, or both, said LDPE present in an amount of from 1 to 20 wt%, said HDPE having a density of between 0.940 and 0.970 g/cm<sup>3</sup>.
- 26. (Previously Presented) The film according to claim 23, wherein said mPE is an mLLDPE having a density of between 0.915 to 0.940 g/cm<sup>3</sup>.
- 27. (Previously Presented) The film according to claim 23, wherein the HDPE in said B layer has a density of between 0.940 and 0.970 g/cm<sup>3</sup>.
- 28. (Previously Presented) The film according to claim 23, wherein said LDPE has a density of between about 0.916 to 0.935 g/cm<sup>3</sup>.
- 29. (Previously Presented) The film according to claim 23, wherein said layers A and layer B, when formed into a coextruded structure A/B/A having a total thickness of less than 50 microns, has a 1% secant Modulus MD of at least 400 mPa, and a 1% secant Modulus TD of at least 400 mPa, both measured in accordance with ASTM D882.
- 30. (Previously Presented) The film according to claim 29, having a 1% secant Modulus MD of at least 500 mPa, and a 1% secant Modulus TD of at least 500 mPa, measured in accordance with ASTM D882.

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31. (Previously Presented) The film according to claim 23, wherein core layer B comprises 70-80 wt.% LDPE, 30-20 wt.% HDPE, and skin layers A are each independently selected from a blend comprising 85-95 wt.% mPE, and 15-5 wt.% HDPE.

- 32. (Previously Presented) The film according to claim 23, wherein each of said layers A and layer B have a total thickness of less than 50 microns, a difference in Gloss 20° and 60° of 2% or less, where the Gloss values are measured in accordance with ASTM D2457.
- 33. (Previously Presented) The film according to claim 23, further comprising at least one layer between at least one of said A/B layers, said at least one layer selected from the group consisting of a tie layer, a reprocessed material layer, and a layer selected from blends comprising an HDPE and an LDPE.
- 34. (Previously Presented) A coextruded, heat-shrinkable film according to claim 23.
- 35. (Previously Presented) A collation shrink-wrapped structure comprising a group of items wrapped by means of a film according to claim 23.
- 36. (Previously Presented) A process for making a packaged structure, comprising wrapping a package with the film according to claim 23, and heating the wrapped package to shrink the film and apply a holding force to the structure.
- 37. (Previously Presented) The film according to claim 24, wherein at least one of said A layers comprises HDPE and LDPE, said LDPE present in an amount of from 2 to 10 wt%, said HDPE having a density of between 0.960 to 0.965 g/cm<sup>3</sup>.
- 38. (Previously Presented) The film according to claim 23, wherein said LDPE has a density of between 0.925 to 0.935 g/cm<sup>3</sup>.
- 39. (Previously Presented) The film according to claim 24, wherein said mPE is an mLLDPE having a density of from about 0.918 to about 0.927 g/cm3.
- 40. (Previously Presented) The film according to claim 39, wherein at least one of said A layers further comprises an HDPE having a density of from about 0.940 to about 0.970 g/cm3.
- 41. (Previously Presented) The film according to claim 39, wherein the HDPE in said B layer has a density of from about 0.940 to about 0.970 g/cm3.
- 42. (Previously Presented) The film according to claim 39, wherein said LDPE has a density of from about 0.916 to about 0.935 g/cm3.

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43. (Previously Presented) The film according to claim 39, wherein core layer B comprises 70-80 wt.% LDPE, 30-20 wt.% HDPE, and skin layers A are each independently selected from a blend comprising 85-95 wt.% mPE, and 15-5 wt.% HDPE.

- 44. (Previously Presented) The film according to claim 39, wherein the layers A and layer B, when formed into a coextruded structure A/B/A having a total thickness of less than 50 microns, has a 1% secant Modulus MD of at least 400 MPa, and a 1% secant Modulus TD of at least 400 MPa, both measured in accordance with ASTM D882.
- 45. (Previously Presented) The film according to claim 39, wherein the coextruded structure A/B/A has a 1% secant Modulus TD of at least 600 MPa, measured in accordance with ASTM D882.
- 46. (Previously Presented) The film according to claim 39, wherein said layers A and layer B, when formed into a coextruded structure A/B/A having a total thickness of less than 50 microns, has a difference in Gloss 20° and 60° of 2% or less, the Gloss values measured in accordance with ASTM D2457.
- 47. (Previously Presented) The film according to claim 39, further comprising at least one layer between at least one of said A/B layers, said at least one layer selected from the group consisting of a tie layer, a reprocessed material layer, and a layer selected from blends comprising an HDPE and an LDPE.
- 48. (Previously Presented) A coextruded, heat shrinkable film according to Claim 39.
- 49. (Previously Presented) A collation shrink-wrapped structure comprising a group of items wrapped by means of a film according to Claim 39.